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QUICK WINS

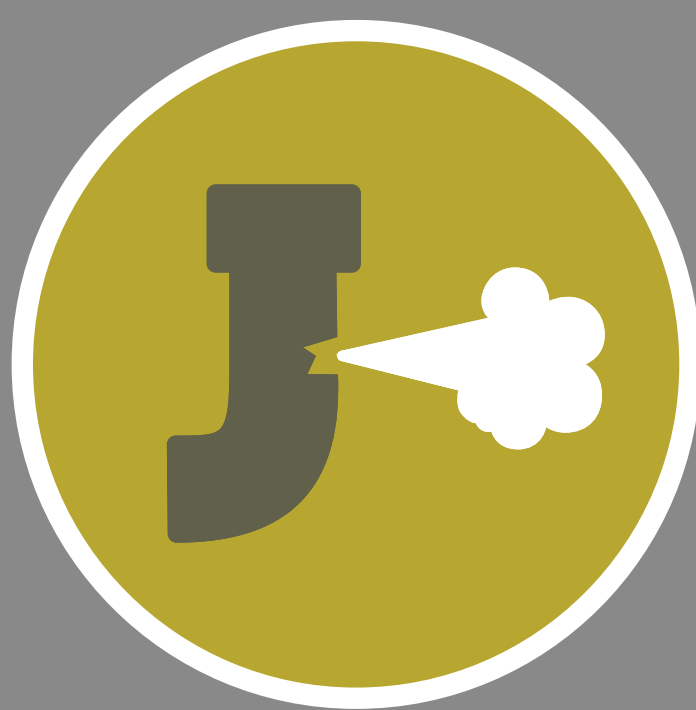
TO SAVE ENERGY EVERY DAY



TURN IT OFF



TUNE IT UP



FIX THE LEAKS



MEET THE LOAD EFFICIENTLY



QUESTION ASSUMPTIONS



DO IT RIGHT THE FIRST TIME



MAKE IT A HABIT

1 TURN IT OFF

A 40 HP motor running 4 extra hours per day will cost you \$1,500/year.

2 TUNE IT UP

Are you using an unreliable gauge for a key control set point?

3 FIX THE LEAKS

An 1/8" compressed air leak can cost \$1,400/year.

4 MEET THE LOAD EFFICIENTLY

An inlet modulation air compressor, running at 25% capacity draws 76% power.

5 QUESTION ASSUMPTIONS

Just because you've "always done it that way" doesn't mean it's the most efficient way.

6 DO IT RIGHT THE FIRST TIME

Reducing scrap boosts productivity and increases efficiency.

7 MAKE IT A HABIT

Sustaining change is challenging. It's easy to fall back on old ways. SOPs and clear instructions can ensure you stay on track.